

Single Loop Controller Series

MULTI-FUNCTION PID CONTROLLER

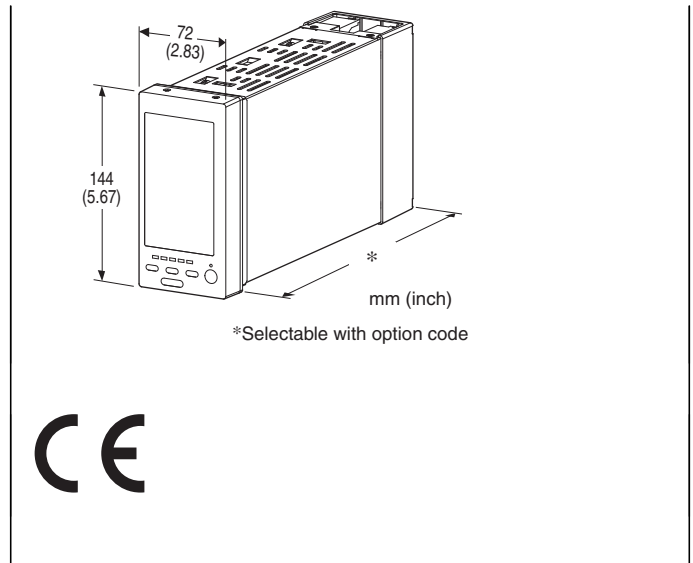
(color LCD with touch-panel, MV output backup, Modbus/NestBus communication)

Functions & Features

- Color LCD with touch panel
- Four Operation views (digital display, bargraph, dual-loop bargraph and short trend views)
- Enhanced screen functions for engineering (configuration, programming and tuning views)
- Universal input x 2 points, analog input x 4 points, discrete input x 6 points, pulse input x 5 points, high speed pulse input x 1 point
- Current output (4-20 mA) x 2 points, voltage output (1-5 V) x 2 points, relay or photo-MOSFET relay output x 5 points
- RUN output (relay) x 1 point
- I/O signals can be added with remote I/O modules connected via NestBus peer-to-peer communication
- Computation cycle selectable between 50 msec. and 3 sec. (control cycle selectable between 1 and 64 times of the computation cycle)
- Two PID function blocks
- Advanced computation and sequence control functions
- Auto-tuning function
- Parameter input and changing with touch panel
- Function parameter setting, list printing and data downloading/uploading available with Loop Configuration Builder Software (model: SFEW3E)
- Short trend export (CSV), display parameter setting, saving and transfer with PC Configurator Software (model: SCCFG)
- Control and supervision by SCADA software via Modbus TCP/IP or RTU communication
- Backup module incorporated for manual loading: MV output is automatically switched to manual control in case of control module abnormality
- Independent power supply usable for the manual loader
- Control module can be extracted at the front for replacement while MV output is maintained
- Selectable housing depth for ease of using existing wires in replacement: 300 mm and 400 mm
- Separable terminal block

Typical Applications

- Replacement of conventional controllers
- Panel operation for small-scale instrumentation



MODEL: SC210-[1][2]-[3][4]

ORDERING INFORMATION

- Code number: SC210-[1][2]-[3][4]
- Specify a code from below for each [1] through [4].
(e.g. SC210-11-M2/3/M2/E/1/T/Q)
- Specify the specification for option code /Q
(e.g. /C01/S01)

[1] DISCRETE OUTPUT

- 1: Relay contact
- 2: Photo MOSFET relay

[2] MODBUS

- 1: Modbus-RTU
- 2: Modbus/TCP

[3] POWER INPUT

- AC Power**
- M2:** 100 - 240 V AC (Operational voltage range 85 - 264 V, 50/60 Hz)
(CE marking not available)
- DC Power**
- R:** 24 V DC
(Operational voltage range 24 V ±10 %, ripple 10 %p-p max.)

[4] OPTIONS (multiple selections)

- Housing Depth (must be specified)**
- /300:** 300 mm (Discontinued, select /3)
- /400:** 400 mm (Discontinued, select /4)
- /3:** 300 mm
- /4:** 400 mm

Backup Module Power Supply



blank: Single supply
/M2: 100 - 240 V AC (dual supply)
(Operational voltage range 85 - 264 V AC; 50/60 Hz)
(CE not available)
/R: 24 V DC (dual supply)
(Operational voltage range 24 V DC \pm 10 %;
ripple 10 %p-p max.)
Control/Backup modules are powered from common terminals
with 'single' supply type; powered from independent
terminals with 'dual' supply type.

Language

blank: Japanese
/E: English
(Language (Japanese or English) can be chosen by front
panel setting.)

Configurator Interface

blank: Infrared
/I: Stereo jack
(If external noise interference is a concern, stereo jack
type is recommended.)

Terminal block

blank: One block terminal
/T: Separable terminal

Other Options

blank: none
/Q: Option other than the above (specify the specification)

SPECIFICATIONS OF OPTION: Q (multiple selections)

COATING (For the detail, refer to M-System's web site.)

/C01: Silicone coating
/C02: Polyurethane coating
/C03: Rubber coating

TERMINAL SCREW MATERIAL

/S01: Stainless steel

RELATED PRODUCTS

- PC Configurator cable (model: COP-US)
 - Loop configuration builder software (model: SFEW3E Ver. 1.40 or later)
 - Infrared communication adaptor (model: COP-IRDA)
 - PC configurator software (model: SCCFG Ver.1.50 or later)
- Builder software and configurator software are downloadable at M-System's web site.

ACCESSORIES

- Precision resistor module (model: REM4): 2
 - Cold junction sensor: 2
 - Mounting brackets: 2
 - Connector adapter: 1
- (included in Stereo jack type. The jack on the unit and the plug of PC Configurator cable (not included in the product)

are different in size.)

GENERAL SPECIFICATIONS

Construction: Panel flush mounting

Degree of protection: IP55; applicable to the front panel for single unit mounted according to the specified panel cutout

Connection

Terminal screws: M3.5 screw terminals (torque 1.0 N·m)

Terminal fixing screws: M4 screw terminals (torque 1.2 N·m)

Screw terminal

Terminal screws: Nickel-plated steel (standard) or stainless steel

Terminal fixing screws: Chrome-plated steel

Backup module power supply terminal (option /M2, /R):

Euro terminal block (wire dia. 2.4 max., 0.5 - 2.5 mm²)

Housing material: Flame-resistant resin (gray), steel

Isolation: Pv1 to Pv2 to supply output to Ai1 or Ai2 or Ai3 or Ai4 to Di1 or Di2 or Di3 or Di4 or Di5 or Pi1 or Pi2 or Pi3 or Pi4 or Pi5 to Di6 or Pi6 to Mv1 to Mv2 or Mv2B to Ao1 or Ao2 to Do1 to Do2 to Do3 to Do4 to Do5 to Do6 to NestBus to Modbus-RTU to Modbus/TCP to power to backup module power to FG

PID control: Single loop, cascade, advanced

Proportional band (P): 1 to 1000 %

Integral time (I): 0.01 to 100 minutes

Derivative time (D): 0.01 to 10 minutes

Auto-tuning: Limit cycle method

Alarm: PV high & low, deviation, rate of change

Computation: 48 functions blocks available for arithmetic operations, time functions, signal selection, limit, alarm and other functions

Sequence operation: Logic sequence and step sequence (max. 1068 commands)

Computation cycle: 50 msec. to 3 sec. (control cycle selectable among 1, 2, 4, 8, 16, 32 and 64 times of the computation cycle)

MV output range: -15 - +115 %

Parameter setting: With touch panel or PC (Loop Configuration Builder Software model: SFEW3E)

Self diagnostics: CPU monitoring with a watchdog timer

RUN contact: OFF in error detected by diagnostic (including NestBus)

Infrared communication: Transmission distance max. 0.2 meter (for use with the COP-IRDA)

Short trend

Storing interval: 1, 2, 5, 10, 20, 30 sec.,
1, 2, 5, 10, 30, 60 min.

Capacity: 400 points (display 200 points)

■ Display

Display device: 4.3-inch TFT LCD



Display colors: 256
Resolution: 480 × 272 pixels
Pixel pitch: 0.198 × 0.198 mm (128 × 128 DPI)
Backlight: LED
Backlight life: Approx. 50 000 hours (at 50 % brightness)
 Note: The backlight can be replaced in M-System factory.
 The LCD must be replaced at the same time.
Screen saver standby time: 1 to 99 minutes
Scaling range: -32000 to +32000
Decimal point position: 10⁻¹, 10⁻², 10⁻³, 10⁻⁴, 10⁻⁵ or none
Scale divisions: 2 to 10
Engineering unit indication: Max. 8 characters
AUTO/MAN indicator: Green/Amber LED
Backup mode MV output setting indicator: Blue LED
MV output setting indicator: Blue LED

Address setting: 0 - F (16 nodes)

■ Modbus-RTU

Configuration: Half-duplex, asynchronous, no procedure
Standard: TIA/EIA-485-A
Max. transmission distance: 500 meters
Transfer rate: 4800, 9600, 19.2 k, 38.4 k bps
Data bit: 8
Parity bit: Odd, even, none
Max. node number: 15 (except the master)
Transmission media:
 Shielded twisted-pair cable (CPEV-S φ0.9)
Terminating resistor: incorporated
 Node address setting: 1 - 247

■ Modbus/TCP (Ethernet)

Physical layer standard: IEEE 802.3u
Data link layer: 10BASE-T / 100BASE-TX
Transfer rate: 10 / 100 Mbps, Auto Negotiation
Protocol: Modbus/TCP
Data: RTU (binary)

Connections: 2

Transmission media:

10BASE-T (STP cable, category 5)
 100BASE-TX (STP cable, category 5e)

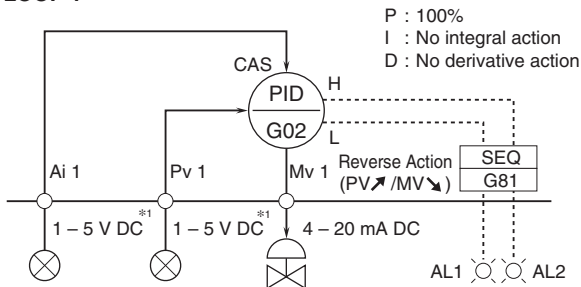
Max. segment length: 100 meters

Port number: 502

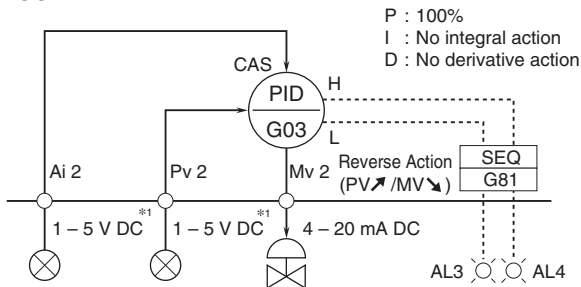
IP address: 192.168.0.1 (factory setting)

FACTORY DEFAULT

■ LOOP 1



■ LOOP 2



*1. Factory default setting
 Use Loop Configuration Builder Software (model: SFEW3E)
 to modify setting.

SUPPLY OUTPUT

Output voltage:

24 V DC ±10 % with no load

18 V DC min. at 20 mA

Current rating: ≤ 22 mA DC

•Shortcircuit protection

Current limited: Approx. 30 mA

INPUT SPECIFICATIONS

■ Pv1, Pv2 (universal input)

•Current input: 4 - 20 mA DC with input resistance 250 Ω (REM4)

•Voltage input: -10 - +10 V DC

-1 - +1 V DC

0 - 10 V DC

1 - 5 V DC

0 - 1 V DC

Input resistance: ≥ 1 MΩ

•Thermocouple input: K, E, J, T, B, R, S, C, N, U, L, P, PR

Input resistance: ≥ 30 kΩ

Burnout sensing: ≤ 0.3 μA

Burnout indication: 115 % of the measuring range (upscale)

•RTD input: Pt100 (JIS '97, IEC), Pt100 (JIS '89), JPt100 (JIS '89), Pt50Ω (JIS '81), Ni100

EXTERNAL INTERFACE

■ NestBus

Configuration: Bus type multi-drop

Standard: TIA/EIA-485-A

Transfer rate: 19.2 kbps

Protocol: NestBus (M-System's own protocol)

Max. transmission distance: 1 kilometer

Transmission media:

Shielded twisted-pair cable (CPEV-S 0.9 dia.)

Terminating resistor: incorporated



幸託有限公司
 XIN TOP CORPORATION

TEL : (02)2598-1199

FAX : (02)2596-2331

E-mail : info@xintop.com

Website : www.xintop.com

Maximum lead wire resistance: 100 Ω per wire
Burnout indication: 115 % of the measuring range (upscale)
Sensing current: ≤ 1 mA

• **Potentiometer input:** Total resistance 100 Ω to 10 kΩ

Minimum span: 50 % of total resistance

Excitation: ≤ 0.6 V DC

■ **Ai1, Ai2, Ai3, Ai4**

• **Voltage input:** 1 - 5 V DC

Input resistance: ≥ 1 MΩ

■ **Pi1, Pi2, Pi3, Pi4, Pi5:** Dry contact

(Di1 through Di5 are assigned to the same terminals respectively.)

Maximum frequency: 20 Hz

Minimum pulse width: 25 msec.

Common: Negative common per 5 points

Sensing: Approx. 12 V DC, 6 mA

ON voltage/resistance: ≤ 2.25 V, ≤ 1.5 kΩ

OFF voltage/resistance: ≥ 11.25 V ≥ 15 kΩ

■ **Pi6:** Dry contact

(Di6 is assigned to the same terminal.)

Maximum frequency: 10 kHz

Minimum pulse width: 0.05 msec.

Common: Negative common

Sensing: Approx. 12 V DC, 12 mA

ON voltage/resistance: ≤ 2 V, ≤ 1.5 kΩ

OFF voltage/resistance: ≥ 11 V, ≥ 15 kΩ

Excitation: 12 V DC ±10%, 15 mA

Current limiting circuit: Approx. 30 mA

■ **Di1, Di2, Di3, Di4, Di5:** Dry contact

(Pi1 through Pi5 are assigned to the same terminals respectively.)

Common: Negative common per 5 points

Sensing: Approx. 12 V DC, 6 mA

ON voltage/resistance: ≤ 2.25 V, ≤ 1.5 kΩ

OFF voltage/resistance: ≥ 11.25 V ≥ 15 kΩ

■ **Di6:** Dry contact

(Pi6 is assigned to the same terminal.)

Common: Negative common

Sensing: Approx. 12 V DC, 12 mA

ON voltage/resistance: ≤ 2 V, ≤ 1.5 kΩ

OFF voltage/resistance: ≥ 11 V, ≥ 15 kΩ

[Table 1 (Thermocouple input)]

T/C	USABLE RANGE (°C)	CONFORMANCE RANGE (°C)
K (CA)	-272 to +1472	-150 to +1370
E (CRC)	-272 to +1100	-170 to +1000
J (IC)	-260 to +1300	-180 to +1200
T (CC)	-272 to +500	-170 to +400
B (RH)	24 to 1920	400 to 1760
R	-100 to +1860	200 to 1760
S	-100 to +1860	0 to 1760
C (WRe 5-26)	-52 to +2416	0 to 2315
N	-272 to +1400	-130 to +1300
U	-252 to +700	-200 to +600
L	-252 to +1000	-200 to +900
P (Platinel II)	-52 to +1496	0 to 1395
(PR)	-52 to +1860	0 to 1760

Overrange input (out of the usable range) is handled as burnout.

[Table 2 (RTD input)]

RTD	USABLE RANGE (°C)	CONFORMANCE RANGE (°C)
Pt 100 (JIS '97, IEC)	-240 to +900	-200 to +850
Pt 100 (JIS '89)	-240 to +900	-200 to +660
JPt 100 (JIS '89)	-236 to +560	-200 to +510
Pt 50Ω (JIS '81)	-236 to +700	-200 to +649
Ni 100	-100 to +252	-80 to +250

Overrange input (out of the usable range) is handled as burnout.

OUTPUT SPECIFICATIONS

■ **Mv1, Mv2, Mv2B**

• **Current output:** 4 - 20 mA DC

Load resistance: ≤ 600 Ω

(Mv2B is the output from backup unit.)

■ **Ao1, Ao2**

• **Voltage output:** 1 - 5 V DC

Load resistance: ≥ 10 kΩ

■ **Discrete Output**

• **Do1, Do2, Do3, Do4, Do5, RUN contact (Do6):** Relay contact

Rated load: 250 V AC @1 A (cos φ = 1)

30 V DC @1 A (resistive load)

Maximum switching voltage: 250 V AC or 30 V DC

Maximum switching power: 250 VA or 60 W

Minimum load: 5 V DC @10 mA

Mechanical life: 2 × 10⁷ cycles

• **Do1, Do2, Do3, Do4, Do5:** Photo MOSFET relay

Rating: 200 V AC/DC @0.5 A (resistive load)

ON resistance: 2.1 Ω

Maximum frequency: 4 Hz @24 V, 10 mA

ON delay time: ≤ 5.0 msec.

OFF delay time: ≤ 3.0 msec.



INSTALLATION

Power input

•AC:

Control module

Approx. 25 VA at 100 V AC

Approx. 40 VA at 240 V AC

Backup module

Approx. 10 VA at 100 V AC

Approx. 15 VA at 240 V AC

•DC

Control module: approx. 550 mA

Backup module: approx. 150 mA

Operating temperature: -5 to +55°C (23 to 131°F)

Operating humidity: 5 to 90 %RH (non-condensing)

Mounting: Panel flush mounting (high-density mounting in horizontal direction)

Weight:

Approx. 2.0 kg (4.41 lb) for 300 mm depth type

Approx. 2.5 kg (5.51 lb) for 400 mm depth type

PERFORMANCE

Accuracy

DC input: $\pm 0.1\%$ ± 1 digit

Thermocouple input: $\pm 1^\circ\text{C}$ ± 1 digit

$\pm 2^\circ\text{C}$ ± 1 digit for B, R, S, C and PR

RTD input: $\pm 1^\circ\text{C}$ ± 1 digit

Potentiometer input: $\pm 0.2\%$ ± 1 digit

DC output: $\pm 0.1\%$

Precision resistor module (REM4): $\pm 0.1\%$

Cold junction compensation:

$\pm 2^\circ\text{C}$ at 25°C $\pm 10^\circ\text{C}$

$\pm 4^\circ\text{C}$ for S, R and PR

Temp. coefficient: $\pm 0.015\%$ / $^\circ\text{C}$ ($\pm 0.008\%$ / $^\circ\text{F}$)

DC input: $\pm 0.015\%$ / $^\circ\text{C}$ ($\pm 0.008\%$ / $^\circ\text{F}$)

Thermocouple input: $\pm 0.015\%$ / $^\circ\text{C}$ ($\pm 0.008\%$ / $^\circ\text{F}$)

RTD input: $\pm 0.015\%$ / $^\circ\text{C}$ ($\pm 0.008\%$ / $^\circ\text{F}$)

Potentiometer input: $\pm 0.015\%$ / $^\circ\text{C}$ ($\pm 0.008\%$ / $^\circ\text{F}$)

DC output: $\pm 0.015\%$ / $^\circ\text{C}$ ($\pm 0.008\%$ / $^\circ\text{F}$)

Precision resistor module (REM4): $\pm 0.015\%$ / $^\circ\text{C}$ (± 0.008

$\%$ / $^\circ\text{F}$)

Line voltage effect: $\pm 0.1\%$ over voltage range

Calendar clock accuracy: Monthly deviation 3 minutes at 25°C

RAM memory duration in power failure for hot start:

10 minutes assured

Insulation resistance: $\geq 100\text{ M}\Omega$ with 500 V DC

Dielectric strength:

1500 V AC @ 1 minute

(Pv1 or supply output to Pv2 or Ai1 or Ai2 or Ai3 or Ai4 to Di1 or Di2 or Di3 or Di4 or Di5 or Pi1 or Pi2 or Pi3 or Pi4 or Pi5 to Di6 or Pi6 to Mv1 to Mv2 or Mv2B or Ao1 or Ao2 to Do1 to Do2 or Do3 or Do4 or Do5 or Do6 to NestBus to

Modbus-RTU to power to backup module power to FG)

500 V AC @ 1 minute (Modbus/TCP to FG)

500 V AC @ 1 minute (Pv2 to Ai1 or Ai2 or Ai3 or Ai4)

500 V AC @ 1 minute (Mv2 or Mv2B to Ao1 or Ao2)

500 V AC @ 1 minute (Do2 to Do3 to Do4 to Do5 to Do6)

500 V AC @ 1 minute (Pv1 to supply output)

STANDARDS & APPROVALS

AC power input and AC power input for Backup Module Power Supply are not applicable to CE conformity.

CE conformity:

EMC Directive (2004/108/EC)

EMI EN 61000-6-4: 2007/A1: 2011

EMS EN 61000-6-2: 2005

Low Voltage Directive (2006/95/EC)

EN 61010-1: 2010

Measurement Category II (contact output)

Pollution degree 2

Contact output to others - Basic insulation

(300 V)

Protection against access to the terminal blocks:

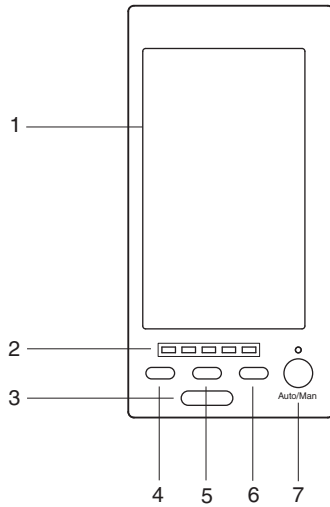
Finger protection (VDE 0660-514)



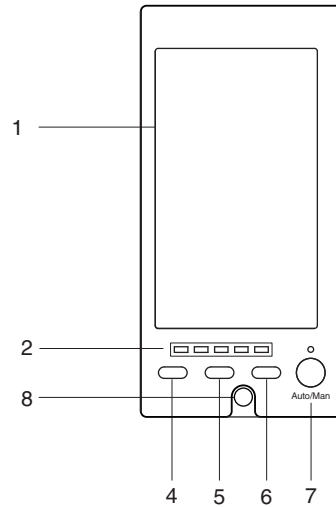
EXTERNAL VIEW

■ CONTROL MODULE FRONT VIEW

• Infrared communication type

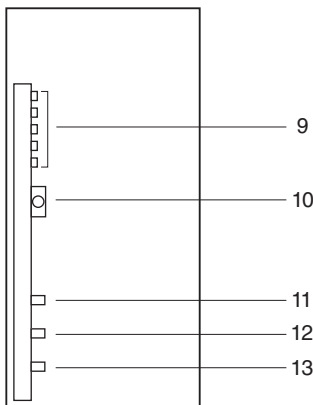


• Stereo jack type



1. Color LCD with touch panel
2. MV output setting indicators used in the backup mode
3. Infrared communication port
Used to communicate with PC via IRDA Communication Adaptor (model: COP-IRDA) to program and change parameters using Loop Configuration Builder Software (model: SFEW3E) or PC Configurator Software (model: SCCFG)
4. MV value (DOWN) button
5. Acceleration button
(Accelerates MV signal's changing speed by pressing simultaneously with MV value button)
6. MV value (UP) button
7. AUTO / MAN selector
8. Configurator jack and cap
Removing the cap, the jack is able to communicate with a PC via PC Configurator Cable (model: COP-US) to program and change parameters using Loop Configuration Builder Software (model: SFEW3E) or PC Configurator Software (model: SCCFG)

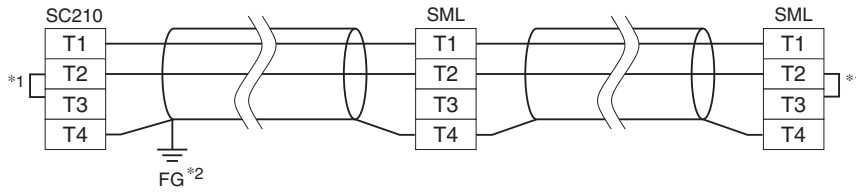
■ BACKUP MODULE



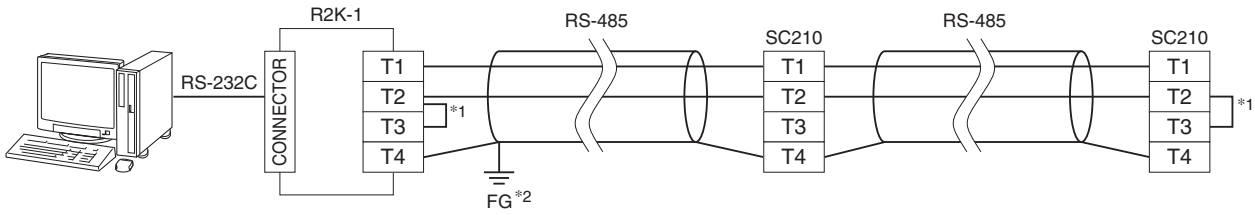
9. MV output setting indicators
10. Configurator jack
11. MV value (UP) button
12. Acceleration button
(Accelerates MV signal's changing speed by pressing simultaneously with MV value button)
13. MV value (DOWN) button

MODBUS WIRING CONNECTION

■ NestBus



■ Modbus-RTU

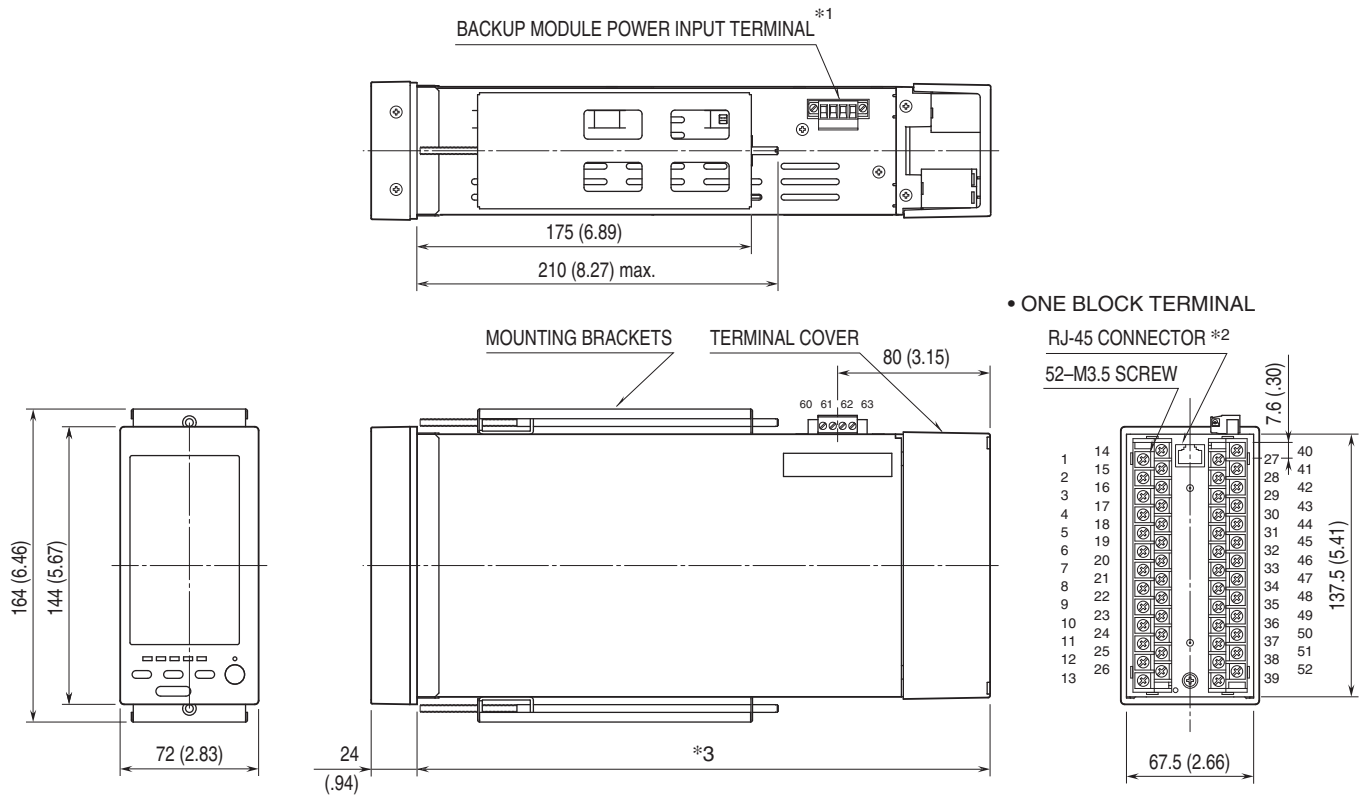


- *1. Internal terminating resistor is used when the device is at the end of a transmission line.
- *2. Install shield cables to all sections and ground them at single point.



EXTERNAL DIMENSIONS & TERMINAL ASSIGNMENTS unit: mm (inch)

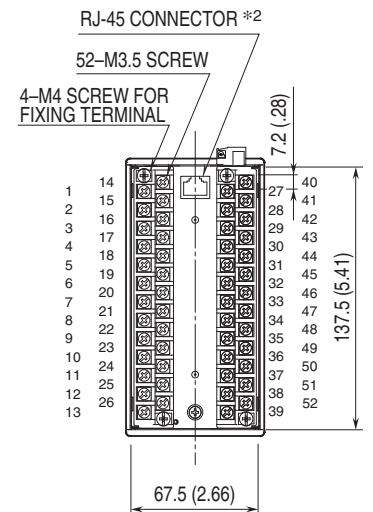
■ INFRARED COMMUNICATION TYPE



*1. Option /M2, /R only
*2. For Modbus TCP only

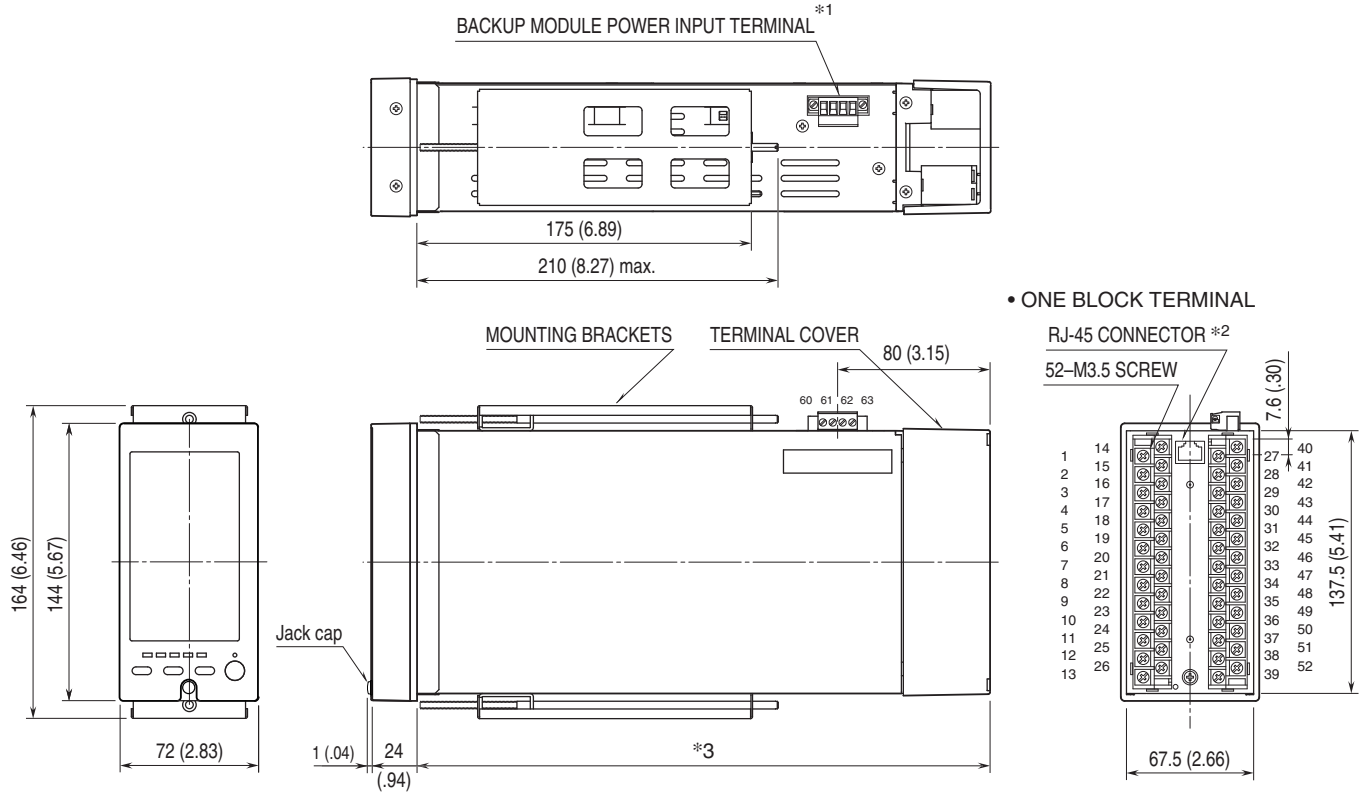
*3. Option /3: 300 mm (11.81")
Option /4: 400 mm (15.75")

• SEPARABLE TERMINAL



MODEL: SC210

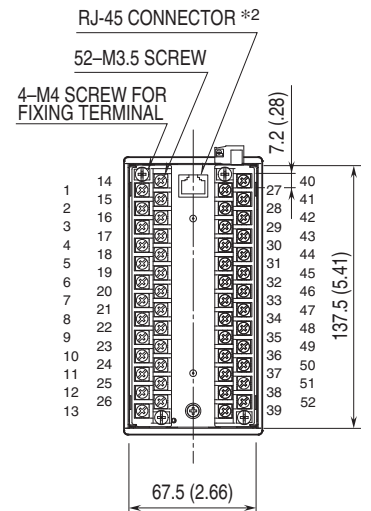
■ STEREO JACK TYPE



*1. Option /M2, /R only
*2. For Modbus TCP only

*3. Option /3: 300 mm (11.81")
Option /4: 400 mm (15.75")

• SEPARABLE TERMINAL



幸託有限公司
XIN TOP CORPORATION

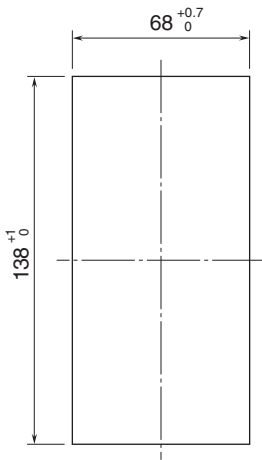
TEL : (02)2598-1199
FAX : (02)2596-2331

E-mail : info@xintop.com
Website : www.xintop.com

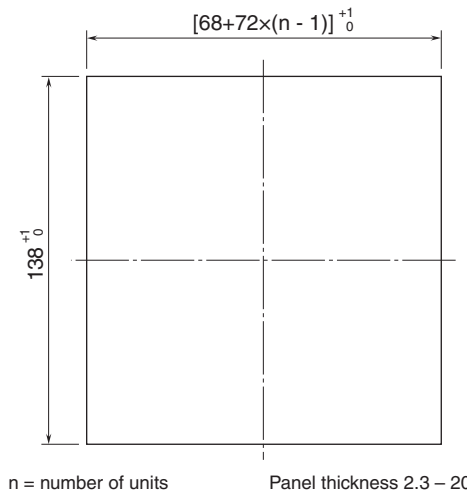
MOUNTING REQUIREMENTS unit: mm

■ PANEL CUTOUT unit: mm

• Single mounting



• Clustered mounting



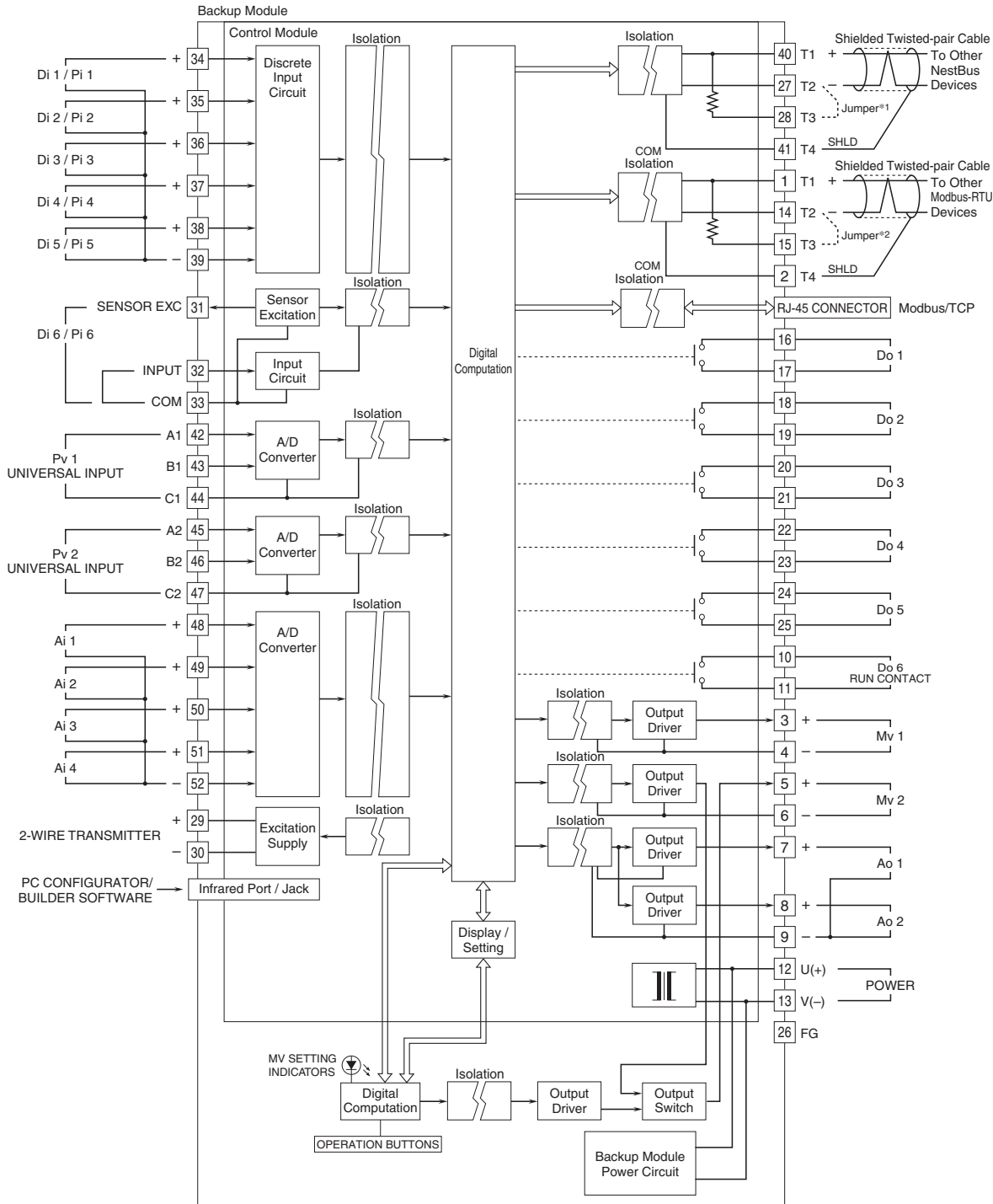
■ Caution

- IP55 is ensured for the front panel of the unit mounted independently to according to a panel. Test the sealing at the mounting surface once the device is installed.
- Set the unit on a vertical surface with its operation buttons at the lower side. Mounting in other directions may cause heat built up inside the unit and shorten its life span or degrade its performance.
- Ensure that there is sufficient space for ventilation inside a panel. Do not install above the devices that generate high heat such as heaters, transformers or resistors. Observe at the minimum of 30 mm (1.2") in all directions for maintenance purpose (e.g. wiring, removing or installing).



SCHEMATIC CIRCUITRY & CONNECTION DIAGRAM

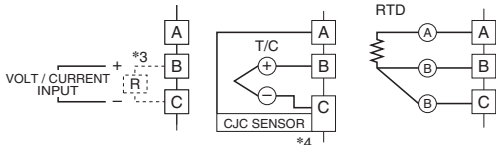
■ BACKUP MODULE POWER SUPPLY: SINGLE SUPPLY



*1. Close across the terminals 27 – 28 when the unit is located at the end of a transmission line (= no cross-wiring).

*2. Close across the terminals 14 – 15 when the unit is located at the end of a transmission line (= no cross-wiring).

■ UNIVERSAL INPUT CONNECTION E.G.

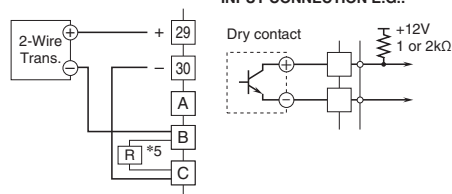


*3. Connect input resistor module (model: REM4) for current input.

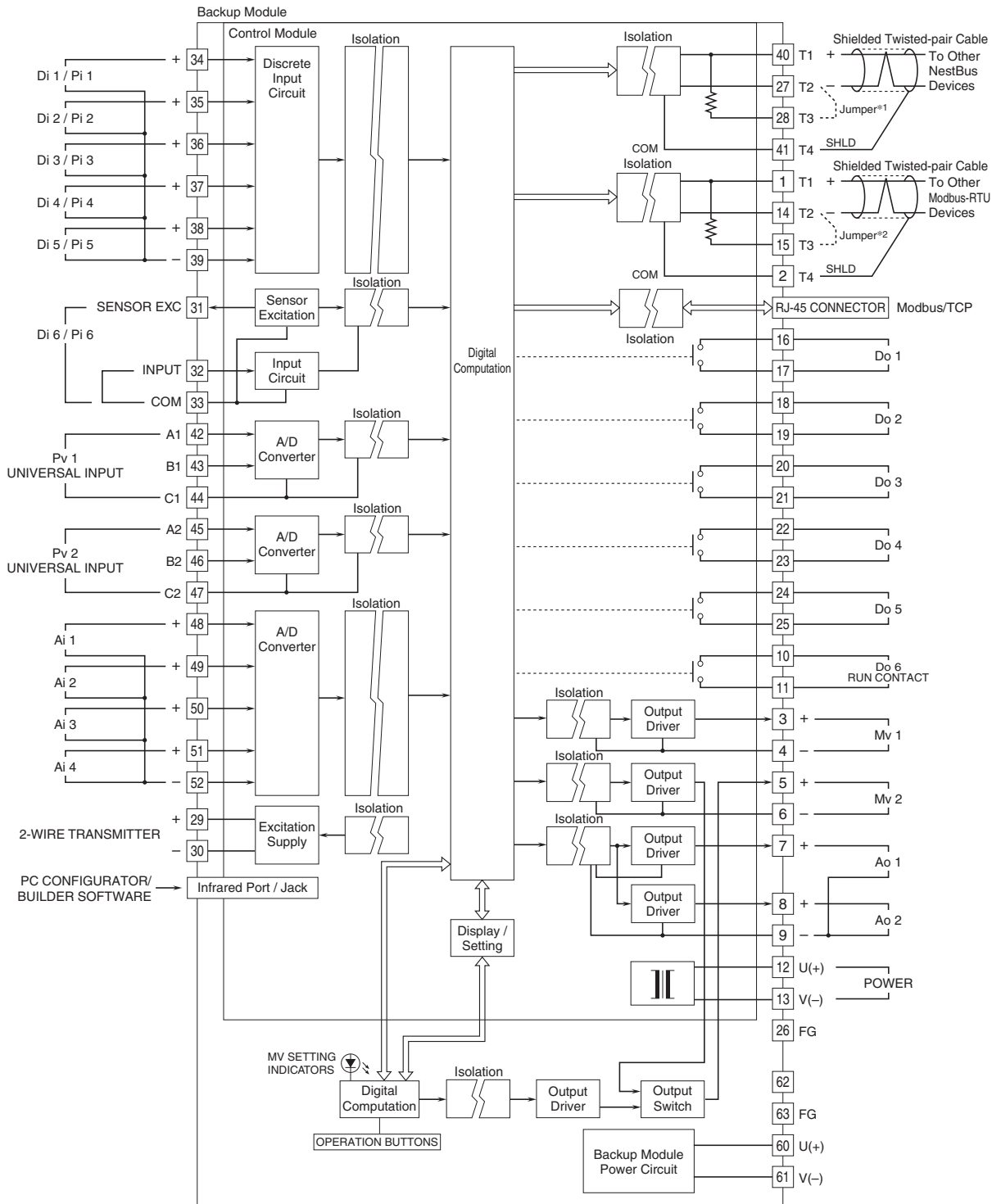
*4. Connect C/JC sensor for thermocouple input.

*5. Connect input resistor module (model: REM4).

■ DISCRETE INPUT PULSE INPUT CONNECTION E.G.:

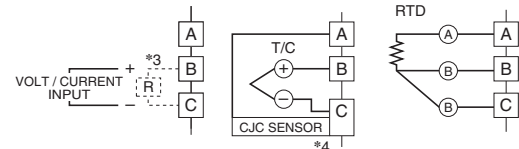


BACKUP MODULE POWER SUPPLY: DUAL SUPPLY



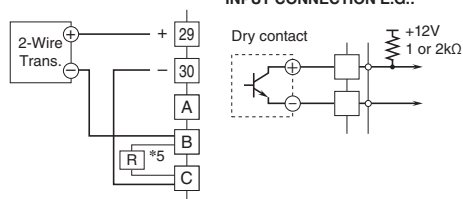
*1. Close across the terminals 27 – 28 when the unit is located at the end of a transmission line (= no cross-wiring).
 *2. Close across the terminals 14 – 15 when the unit is located at the end of a transmission line (= no cross-wiring).

UNIVERSAL INPUT CONNECTION E.G.



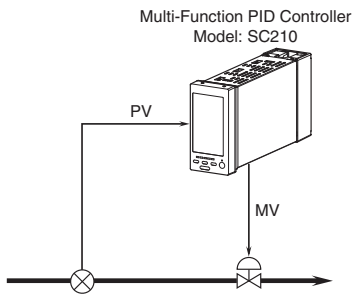
*3. Connect input resistor module (model: REM4) for current input.
 *4. Connect C/JC sensor for thermocouple input.
 *5. Connect input resistor module (model: REM4).

DISCRETE INPUT PULSE INPUT CONNECTION E.G.:

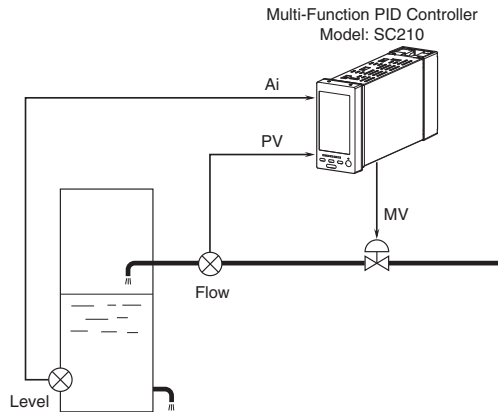


SYSTEM CONFIGURATION EXAMPLES

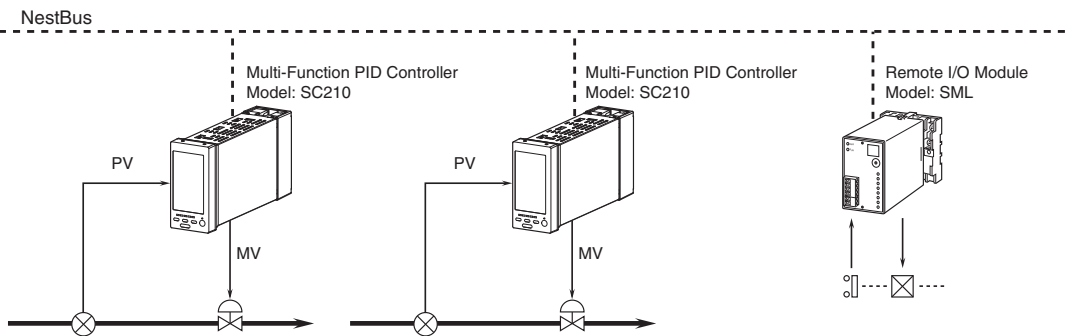
■ SINGLE LOOP CONTROL



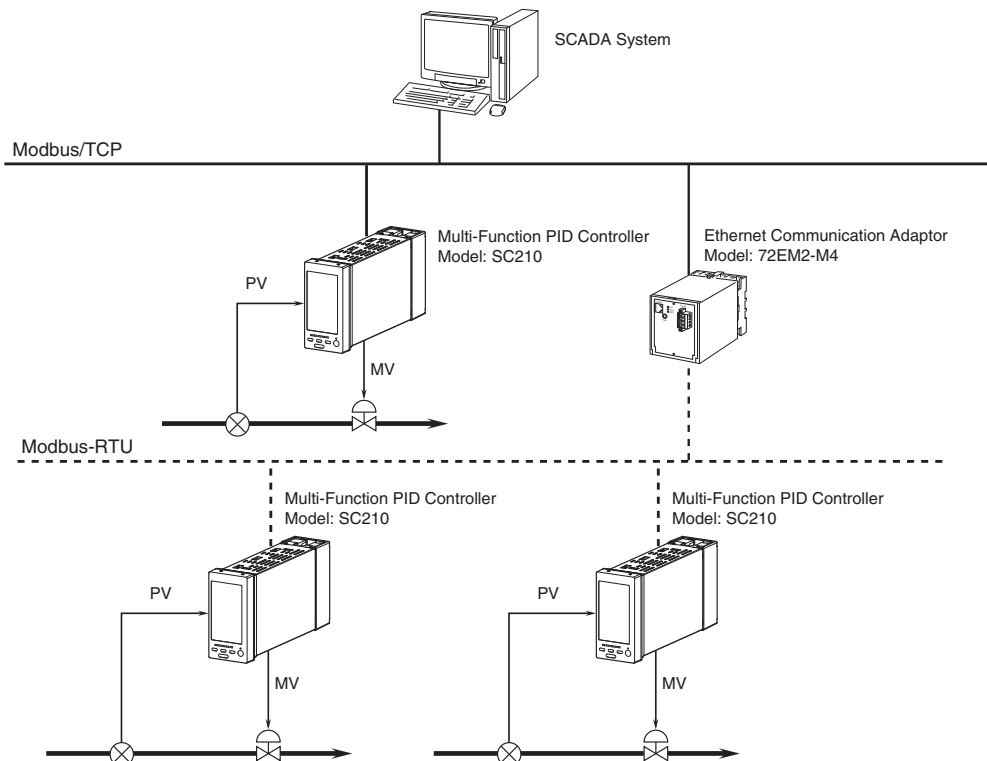
■ CASCADE CONTROL



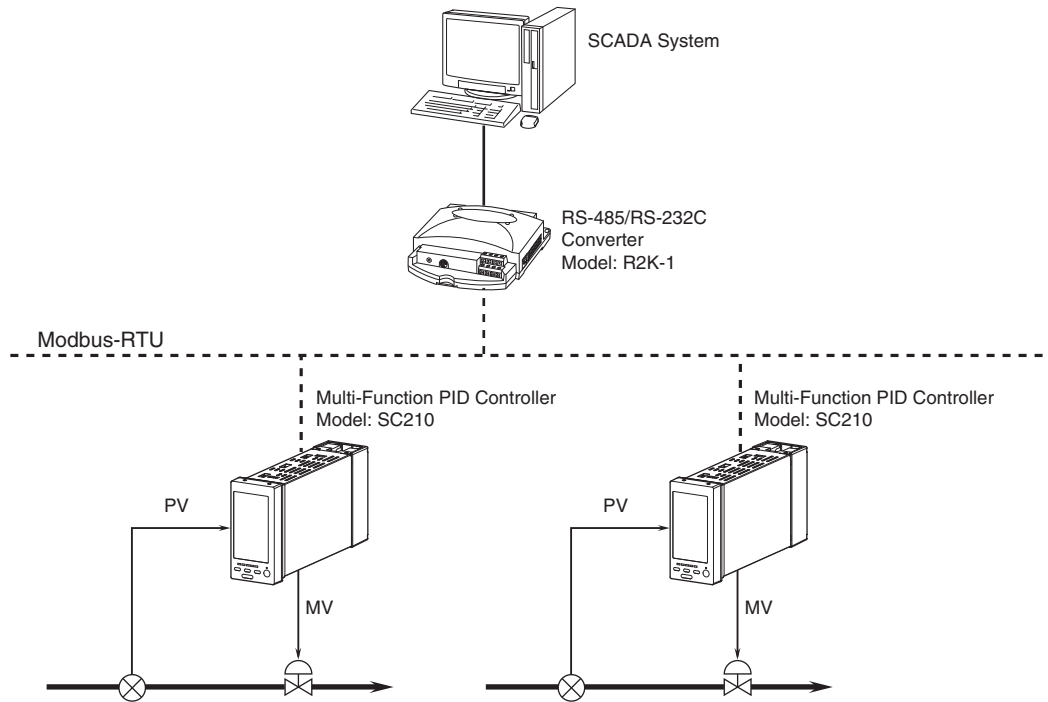
■ I/O EXPANDED VIA NESTBUS



■ CONTROL / SUPERVISION VIA MODBUS/TCP



■ CONTROL / SUPERVISION VIA MODBUS-RTU



Specifications are subject to change without notice.

