#### **Final Control Elements**

# **MINI-TOP ELECTRONIC ACTUATOR**

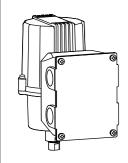
(linear type; CC-Link)

# Functions & Features

- Small-size control valve actuator
- Direct connection to CC-Link capable PLC and other devices on the same network
- · Easy wired
- Uploading device information via CC-Link for maintenance purpose
- 1/1000 high resolution
- Easy adjustment: electronic limiter at the valve open & closed positions
- Overload protection
- Seal-spring incorporated for both directions; usable with three-way valves

#### **Typical Applications**

- · For CP control valve in paper manufacturing
- · Fuel mixing control for combustion control system
- · Air conditioning for buildings and factories



MODEL: MSP5C2-[1][2][3]-0R

# ORDERING INFORMATION

• Code number: MSP5C2-[1][2][3]-0R Specify a code from below for each of [1] through [3]. (e.g. MSP5C2-131-0R)

#### [1] STROKE

1: 5 to 10 mm (.20" to .39") 3: 10 to 20 mm (.39" to .79")

### [2] OPERATION TIME, THRUST

3: 5 sec. / 10 mm, 150 N 4: 9 sec. / 10 mm, 300 N 7: 18 sec. / 10 mm, 700 N

#### **[3] OUTPUT STEM TYPE**

6: M6 female thread, 0.75 pitch

8: M8 female thread, 1.0 pitch

1: M10 female thread, 1.25 pitch

D: M6 female thread, 1.0 pitch

E: M8 female thread, 1.25 pitch

F: M10 female thread, 1.5 pitch

#### **CE MARKING**

0: Without

#### **POWER INPUT**

DC Power

R: 24 V DC

(Operational voltage range 24 V ±10 %, ripple 10 %p-p max.)

# PACKAGE INCLUDES...

• Terminating resistor (110  $\Omega$ , 0.5 W)

# **GENERAL SPECIFICATIONS**

Degree of protection: IP66

Operation at a communication error: Extend, retract or stop **Electrical connection:** M3 screw terminals (torque 0.8 N·m)

Screw terminal: Nickel-plated steel

Transmission cable: Conforms to CC-Link Ver 1.10

Housing material: Diecast aluminum

(Cast aluminum for the terminal box; steel for the cover)

**Drive**: Stepping motor Insulation class: E

Position detection: Potentiometer

Deadband: 0.1 - 1.9 % adjustable (factory set to 1.5 %)

Restarting timer: 0 - 10 sec. adjustable

(factory set to 1.5 sec.)

Isolation: Housing or FE1 to communication to power

Zero adjustment: 0 - 25 % Span adjustment: 50 - 100 %

Protective functions: Overload protection

Status indicator LED: Red light blinks in 2 sec. intervals in normal operations; blinks in 0.5 sec. intervals when a foreign object is detected mechanically caught inside.

Manual operating handle: Not available

#### **CC-Link COMMUNICATION**

Protocol: CC-Link V1.10

Device type: Remote device station Station No. setting: Rotary switch; 1 - 64

Required node: 1

Baud rate setting: Rotary switch L RUN indicator: Red LED L ERR. indicator: Red LED

MSP5C2 SPECIFICATIONS

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### **INSTALLATION**

**Current consumption** •DC: Approx. 0.5 A

Operating temperature: -5 to +55°C (23 to 131°F) Operating humidity: 30 to 85 %RH (non-condensing)

**Vibration**: 0.5 G (4.9 m/s<sup>2</sup>) max. Mounting position: All directions

Do not mount the actuator with its output stem or wiring conduit on the upside if the actuator is to be exposed to

dripping water. Weight: 1.8 kg (4.0 lb)

#### **PERFORMANCE**

Resolution: 1/1000 or 0.015 mm, whichever is greater, with

0.1 % deadband setting

**Insulation resistance**:  $\ge 100 \text{ M}\Omega$  with 100 V DC Dielectric strength: 100 V AC @ 1 minute (housing or FE1 to communication to power)

MSP5C2 SPECIFICATIONS

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# **COMMUNICATIONS**

#### **■MASTER to SLAVE**

DATA TYPE	ADDRESS	FUNCTION	DETAIL
	RY0	Forced Closed Position Input *1	0 : Disable 1 : Position = 0%
	RY1	Forced Open Position Input *1	0 : Disable 1 : Position = 100%
	RY2		
	RY3		
	RY4		
	RY5		
Bit	RY6		
	RY7		
	RY8	Enable Target Position Input	0 : Disable 1 : Enable
	RY9		
	RYA	Reset Motor Deadlock Alarm	Motor deadlock alarm is cancelled when '1' is set.
	RYB	Clear Motor Starting Counter	Motor starting counter is reset to 0 when '1' is set.
	RYC	Clear Motor Reversing Counter	Motor reversing counter is reset to 0 when '1' is set.
	RYD	Clear Accumulated Running Distance	Accumulated running distance is reset to 0 when '1' is set.
	RYE		
	RYF		
Word	RWw0	Target Position Input	Signed, 0.01% increments (e.g. 100 = 1.00%)
			Valid only when Enable Target Position Input is enabled.
	RWw1		
	RWw2		
	RWw3		

<sup>\*1.</sup> Valid regardless of the RY8 (Enable Target Position Input) status. Stopped when '1' is set both at RY0 and RY1.

#### **■SLAVE to MASTER**

DATA TYPE	ADDRESS	FUNCTION	DETAIL	
	RX0			
	RX1			
	RX2			
	RX3			
	RX4			
	RX5			
	RX6			
Bit	RX7			
	RX8	Motor Deadlock Alarm	0 : Normal 1 : Overload or other deadlock alarm	
	RX9	Target Position Input Error	0 : Normal 1 : Out of range from -0.5 to +100.5%	
	RXA	System Error	0: Normal 1: Memory or other system error	
	RXB	Control Status	0 : Remote (CC-Link) 1 : Manual	
	RXC			
	RXD			
	RXE			
	RXF			
	RWr0	Position Output	Signed, 0.01% increments (e.g. 100 = 1.00%)	
Word	RWr1	Motor Starting Counter *2	1 count per every 100 starting actions	
	RWr2	Motor Reversing Counter *2	1 count per every 100 reversing actions	
	RWr3	Accumulated Running Distance (%) *2	1 count per running 100% distance every time	

<sup>\*2.</sup> When the count reaches 65535, the value is held until it is reset.

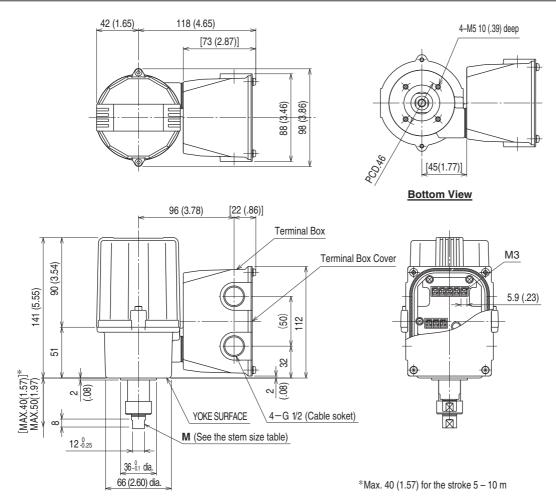


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# **EXTERNAL DIMENSIONS** unit: mm [inch]



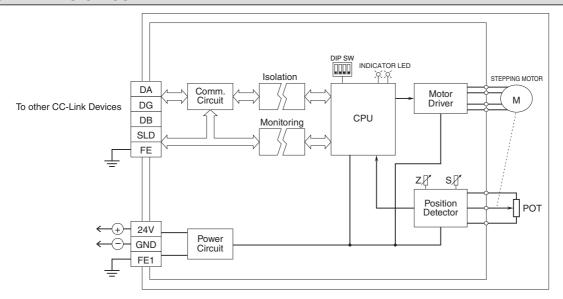
#### OUTPUT STEM HOLE SIZE M

CODE	DIA.	PITCH	DEPTH				
6	M 6	0.75					
8	M 8	1.0					
1	M10	1.25	15				
D	M 6	1.0					
Е	M 8	1.25					
F	M10	1.5					

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# **SCHEMATIC CIRCUITRY**



Specifications are subject to change without notice.

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